



MATERIAL SAFETY DATA SHEET

1. CHEMICAL PRODUCT AND COMPANY INFORMATION

Product Name: TUF-CUT Cutting Oil for CPVC

Manufacturer Information:

Tulco Oils, Inc.
5240 E. Pine Street
Tulsa, Oklahoma 74115

Product Use:

Metalworking Oil

Emergency Phone Numbers:

Chemtrec
Tulco Oils, Inc. (800) 375-2347

Information:

Product Safety Information (800) 375-2347

2. COMPOSITION/INFORMATION ON INGREDIENTS

Component	CAS No.	Amount (Vol%)
SEVERELY SOLVENT REFINED HEAVY PARAFFINIC PETROLEUM OIL	64741-88-4	82
PROPRIETARY ADDITIVES	PROPRIETARY	18

EXPOSURE GUIDELINES (SEE SECTION 15 FOR ADDITIONAL EXPOSURE LIMITS)

CAS No.	Governing Body	Exposure Limits
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3. HAZARDS IDENTIFICATION

• **EMERGENCY OVERVIEW**

Poses little or no immediate hazard.

Hazards Ratings:

Key: 0 = least, 1 = slight, 2 = moderate, 3 = high, 4 = extreme

	<u>Health</u>	<u>Fire</u>	<u>Reactivity</u>	<u>PPI</u>
NFPA	0	1	0	
HMIS	0	1	0	X

• **POTENTIAL HEALTH EFFECTS**

▪ **PRE-EXISTING MEDICAL CONDITIONS**

The following diseases or disorders may be aggravated by exposure to this product: Skin,

▪ **INHALATION**

No acute effects expected.

LC50 (mg/l): no data
LC50 (mg/m3): no data
LC50 (ppm): no data

▪ **SKIN**

Practically non-toxic if absorbed through the skin. May cause minimal skin irritation.

Draize Skin Score: no data Out of 8.0
LD50 (mg/kg): no data

▪ **EYES**

No eye effect expected.

▪ **INGESTION**

Practically non-toxic if ingested.

LD50 (g/kg): no data

4. FIRST AID MEASURES

• **INHALATION**

No specific treatment is necessary since this material is not likely to be hazardous by inhalation. If exposed to excessive levels of dusts or fumes, remove to fresh air and get medical attention if cough or other symptoms develop.

• **SKIN**

Wash with soap and water. Get medical attention if irritation develops or persists. Wash clothing before reuse.

• **EYES**

Hold eyelids apart and flush eyes with plenty of water for at least 15 minutes. If eye irritation persists, obtain medical treatment.

• **INGESTION**

Material is practically non-toxic. Induction of vomiting is not required. Get medical attention immediately.

5. FIRE FIGHTING MEASURES

• **EXTINGUISHING MEDIA**

Water spray. Regular foam. Dry chemical. Carbon dioxide

• **FIRE FIGHTING INSTRUCTIONS**

Wear structural fire fighting gear. As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

FLAMMABLE PROPERTIES

	Typical	Minimum	Maximum	Text Result	Units	Method
Flash Point		345			F	COC
Autoignition Temperature				725 ESTIMATED	F	N/A
Lower Explosion Limit				no data	%	N/A
Upper Explosion Limit				no data	%	N/A

6. ACCIDENTAL RELEASE MEASURES

Contain spilled liquid with sand or earth. DO NOT use combustible materials such as sawdust. Use appropriate personal protective equipment as stated in Section 8 of this MSDS. Advise the Environmental Protection Agency (EPA) and appropriate state agencies, if required. Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Vacuum or sweep up material and place in a disposal container.

7. HANDLING AND STORAGE

- **HANDLING**
Wash thoroughly after handling.
- **STORAGE**
NFPA class IIIB storage. Flash point is greater than 200 degrees F.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Consult With a Health and Safety Professional for Specific Selections

- **ENGINEERING CONTROLS**
Use with adequate ventilation. Ventilation is normally required when handling or using this product to keep exposure to airborne contaminants below the exposure limit. Mechanical ventilation recommended.
- **PERSONAL PROTECTION**
 - **EYE PROTECTION**
Safety glasses (with side shields) recommended. Splash proof chemical goggles are recommended to protect against the splash of product.
 - **GLOVES or HAND PROTECTION**
Protective gloves are recommended when prolonged skin contact cannot be avoided. The glove(s) listed below may provide protection against permeation. Gloves of other chemically resistant materials may not provide adequate protection. Neoprene; Nitrile; Viton;
 - **RESPIRATORY PROTECTION**
Concentration in air determines the level of respiratory protection needed. Use only NIOSH certified respiratory equipment. Respiratory protection is not usually needed unless product is heated or misted.. Half-mask air purifying respirator with dust / mist filters or HEPA filter cartridges is acceptable for exposures to ten (10) times the exposure limit. Full-face air purifying respirator with dust / mist filters or HEPA filter cartridges is acceptable for exposures to fifty (50) times the exposure limit. Protection by air purifying respirators is limited. Use a positive pressure-demand full-face supplied air respirator or SCBA for exposures greater than fifty (50) times the exposure limit. If exposure is above the IDLH (Immediately Dangerous to Life and Health) or there is the possibility of an uncontrolled release, or exposure levels are unknown, then use a positive pressure-demand full-face supplied air respirator with escape bottle or SCBA. Wear a NIOSH/MSHA-approved (or equivalent) full-facepiece airline respirator in the positive pressure mode with emergency escape provisions.
 - **OTHER**
Where splashing is possible, full chemically resistant protective clothing (e.g., acid suit) and boots are required. Polyvinyl alcohol (PVA); The following materials are acceptable for use as protective clothing: Polyvinyl chloride (PVC); Neoprene; Nitrile; Viton; Polyurethane; Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Remove contaminated clothing and wash before reuse. For non-fire emergencies, respiratory protection may be necessary and wear appropriate protective clothing to avoid contact with material.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical Property	Typical	Units	Text Result	Reference
Appearance		N/A	Light	
Boiling Point		F	no data	
Bulk Density		lb/gal	no data	
Melting Point		F	no data	
Molecular Weight		g/mole	no data	
Octanol/Water Coefficient		N/A	no data	
pH		N/A	no data	
Specific Gravity	0.87	N/A		

Solubility In Water		wt %	NIL	
Odor		N/A	Little Odor	
Odor Threshold		ppm	no data	
Vapor Pressure		mmHg	<0.0001	@ 20 C
Viscosity (F)	158	SUS		@ 100 F
Viscosity (C)		CsT		@ 40 C
% Volatile		wt %	17.7	

10. STABILITY AND REACTIVITY

- **STABILITY**
Stable
- **CONDITIONS TO AVOID**
Avoid heat, sparks and open flame.
- **INCOMPATIBILITY**
Strong oxidizers
- **HAZARDOUS DECOMPOSITION PRODUCTS**
Combustion may produce carbon monoxide, carbon dioxide and other asphyxiants.
- **HAZARDOUS POLYMERIZATION**
Will not polymerize.

11. ECOLOGICAL INFORMATION

No data available

12. DISPOSAL CONSIDERATIONS

Follow federal, state and local regulations. This material is not a RCRA hazardous waste, if not contaminated. If material has been "used", RCRA criteria (ignitability, reactivity, corrosivity and toxicity) must be determined. Do not flush material to drain or storm sewer. Contract to authorized disposal service.

13. TRANSPORT INFORMATION

<u>Governing Body</u>	<u>Mode</u>	<u>Proper Shipping Name</u>
DOT	Ground	Petroleum Lubricating Oil

<u>Governing Body</u>	<u>Mode</u>	<u>Hazard Class</u>	<u>UN/NA No.</u>	<u>Label</u>
DOT	Ground	N/A	N/A	Not Regulated

14. REGULATORY INFORMATION

<u>Regulatory List</u>	<u>Component</u>	<u>CAS No.</u>
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Title III Classifications Sections 311,312:

- Acute: **NO**
- Chronic: **NO**
- Fire: **NO**
- Reactivity: **NO**
- Sudden Release of Pressure: **NO**

15. OTHER INFORMATION

Limits for the product- 5mg/m³, Oil Mist Limit, (OSHA PEL/ACGIH TLV) WHMIS Classification: not controlled.
Please refer to the material safety data sheet for complete information.