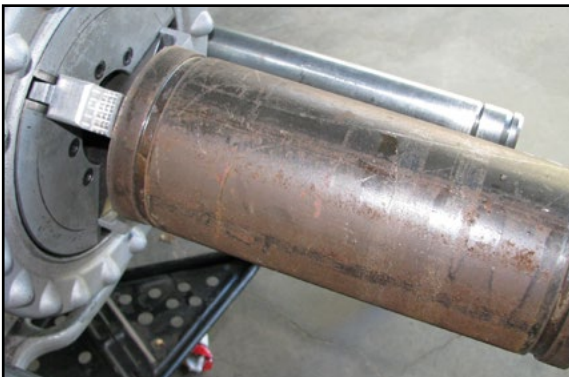
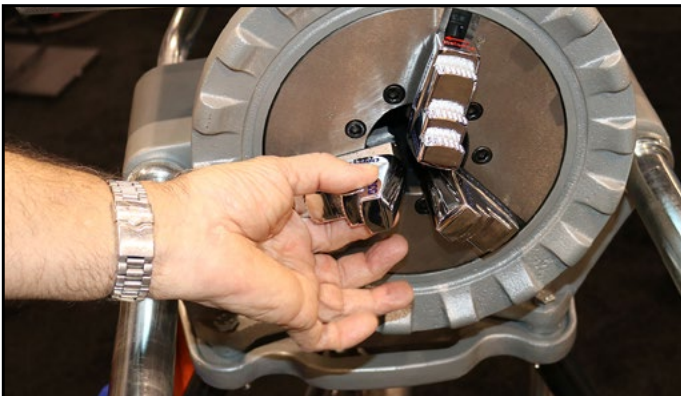




OUTSTANDING JAWS

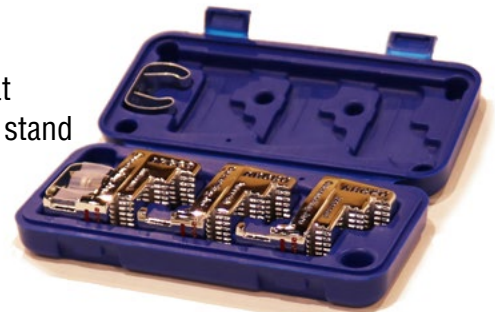
Turn 2-1/2" to 6" PIPE with your RIDGID® 300 Machine
ALLOWING THE EASIEST & FASTEST ROLL CUTTING OF LARGE DIAMETER PIPE

**NEW &
IMPROVED**



- Each set will grip 2-1/2" to 6" pipe
- Fits over existing chuck jaw & easily clips into place

- Comes with a convenient case that clips onto the 1206 stand



- Expand outstanding jaws until they evenly grip the inside wall of the pipe.
- The internal jaws fit inside the pipe...
- Turn on the power drive, **in Reverse** so that you push down on the pipe, making roll cutting easy!



OUTSTANDING JAWS
Internal Chuck Jaws for Roll cutting
2-1/2" to 6" Diameter Pipe

[Click Here for link to Video Demonstration](#)

Item # 3304405
OUTSTANDING JAWS

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OUTSTANDING JAWS

Power Roll Cut 2-1/2" to 6" PIPE with your RIDGID® 300 Machine
ALLOWING THE EASIEST & FASTEST WAY TO CUT LARGE DIAMETER PIPE



Enhance the Capability of your Pipe Machine

Internal jaws utilized to turn 2-1/2" to 6" pipe
(any pipe wall thickness)
using a Ridgid® 300 machine.

- Install or remove in less than one minute without any changes to the pipe machine.
- The internal jaws fit inside the end of the pipe. Expand them outward until they evenly touch the inside wall of the pipe at three points of contact. (see Figure 2)
- Roll cut 6" thinwall in less than one minute --
6" schedule 40 steel pipe in less than 4 minutes!
4" thinwall in less than 30 seconds! (see Figure 3)
- Compatible with steel, stainless steel, aluminum, plastic and unlined cast iron pipe.
- The machine turns the pipe, making roll cutting easy.
- No scars are placed on the outside of the pipe.
- Provides accurate, square cuts.
- No abrasive saw blades to replace.
- Pipe machines usually turn 30-60 revolutions per minute - sufficient to quickly roll cut pipe.
- The jaws reach 1/2" inside the pipe and will not interfere with roll grooves.
(Proper grooves begin 5/8" from the end of the pipe)
- Perfect for use in pipe welding - hold and rotate large diameter pipe as needed.
- Comes complete with a convenient case that clips onto the leg of a stand below the power drive.

*Standard set of Outstanding Jaws will grip 2-1/2" to 6" pipe.

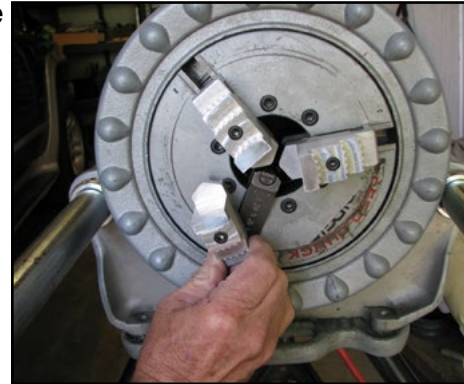


FIGURE 1

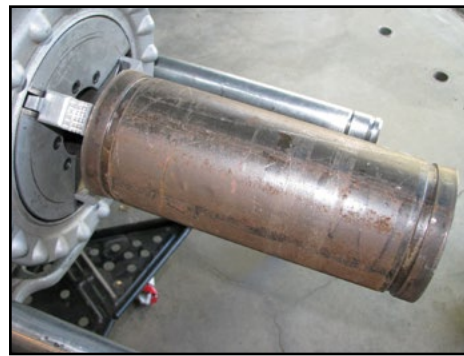


FIGURE 2



FIGURE 3

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OUTSTANDING JAWS

Turn 2-1/2" to 6" PIPE with your RIDGID® 300 Machine
ALLOWING THE EASIEST & FASTEST ROLL CUTTING OF LARGE DIAMETER PIPE

INSTALLATION INSTRUCTIONS

INSTALLING OUTSTANDING JAWS

1. Unplug power to pipe machine.
2. Close chuck jaws all the way.
3. Turn hand wheel 1/2 turn to slightly open jaws.
4. Insert the "T" end of the Outstanding Jaws™ deep into the open 1" channel beyond the chuck jaw.
Rotate the Outstanding Jaw™ 90° and place its magnet onto the end of the chuck jaw to fix it in place. (see Figure 1)
5. Repeat for two remaining jaws.
6. Faces of magnets must be kept clean and free of debris.

REMOVING OUTSTANDING JAWS

1. Unplug power to pipe machine.
2. Close chuck jaws all the way.
3. Turn handwheel 1/2 turn to slightly open jaws.
4. Pull the magnetic end of the Outstanding Jaw™ away from the face of the pipe machine.
Rotate it 90° and remove it.
5. Repeat for the two remaining jaws. (see Figure 1)

Note: With **Outstanding Jaws** in place, the machine cannot be used to turn or drive roll groovers and pipe cannot be placed into the machine. You must remove all 3 **Outstanding Jaws**.

Standard set of **Outstanding Jaws** will grip 2-1/2" to 6" pipe. An extra set of 8" jaws are required to grip 8" pipe.

#535 jaws are slightly different than the #300 jaws. Use the (3) spacers provided when using the **Outstanding Jaws** on a #535 pipe machine. Place one spacer on each magnet before placing the **Outstanding Jaw** onto the chuck jaw.

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WARRANTY, PARTS & SERVICE

WARRANTY

1 year warranty from date of sale.

PARTS & SERVICE

ARGCO
800-854-1015
argco.com

OPERATING INSTRUCTIONS

WARNING! READ AND UNDERSTAND ALL INSTRUCTIONS.
FAILURE TO FOLLOW INSTRUCTIONS MAY RESULT IN SERIOUS PERSONAL INJURY.

**USE THE JAWS ONLY WITH A PIPE MACHINE THAT HAS A PROPERLY OPERATING FOOTSWITCH.
TURN MACHINE ON AND OFF BY STEPPING ON OR OFF THE FOOTSWITCH.**

USE PROPER EYE PROTECTION. DRESS PROPERLY.
KEEP HAIR, GLOVES AND LOOSE CLOTHING AWAY FROM MOVING PARTS. AVOID ENTANGLEMENT.

WHEN ROTATING PIPE, KEEP HANDS AWAY FROM ROTATING PIPE, OUTSTANDING JAWS AND ROLL CUTTER WHEELS.
NEVER REACH INSIDE OF ROTATING PIPE!

ROLL CUTTING PIPE

You will need the pipe machine with **Outstanding Jaws** already installed.

(See installation instructions)

Pipe machine must have a foot switch on the machine with a 24 ft electric cord, a single wheel pipe cutter, 4 adjustable pipe stands, tape measure and pipe marking pen.

1. Pipe machine and pipe stands should be placed on a flat level surface. They must be stable.
2. Use a single wheel pipe cutter.
It will cut evenly through the wall of the pipe while the pipe machine turns the pipe.
(4 wheel cutters will work, but with much more effort)
3. The end of the pipe must be square cut for equal contact with the 3 internal **Outstanding Jaws**.
4. Set up machine - remove carriage assembly for 2-1/2" or larger pipe.
5. Long pipe: align first & second pipe stands with pipe machine.
Place each stand about 2 feet inward from ends of pipe.
7. Place pipe onto pipe stands.
8. Square and center pipe to the face of the pipe machine by adjusting the pipe stands up or down- left or right.
9. Place the pipe onto the jaws. Expand jaws outward until all 3 touch the inside of the pipe.
Set the jaws with two clockwise snap spins of the hand wheel.
10. Mark the location of the cut.
11. Place third pipe stand one foot left of mark and the fourth pipe stand one foot right of mark, adjust stands to support bottom of pipe.
12. Place pipe cutter on the mark and tighten it to gently touch the pipe.
13. Firmly grasp the handle of the pipe cutter. Pipe will cut with machine in either forward or reverse mode.
Use reverse mode (Clockwise) which allows pushing downward on cutter handle.
14. Step on the foot switch pedal to start the pipe turning.
15. Cut pipe by turning the handle of the pipe cutter 1/4 turn per one revolution of the pipe until the pipe is cut through.
16. Stop machine and release the pipe with two counter clockwise snap spins of the hand wheel.
17. The next cut is much simpler, as set up has already been accomplished.
18. Cut short pieces from long pipe.
19. Do not use worn or defective parts - always replace them.

