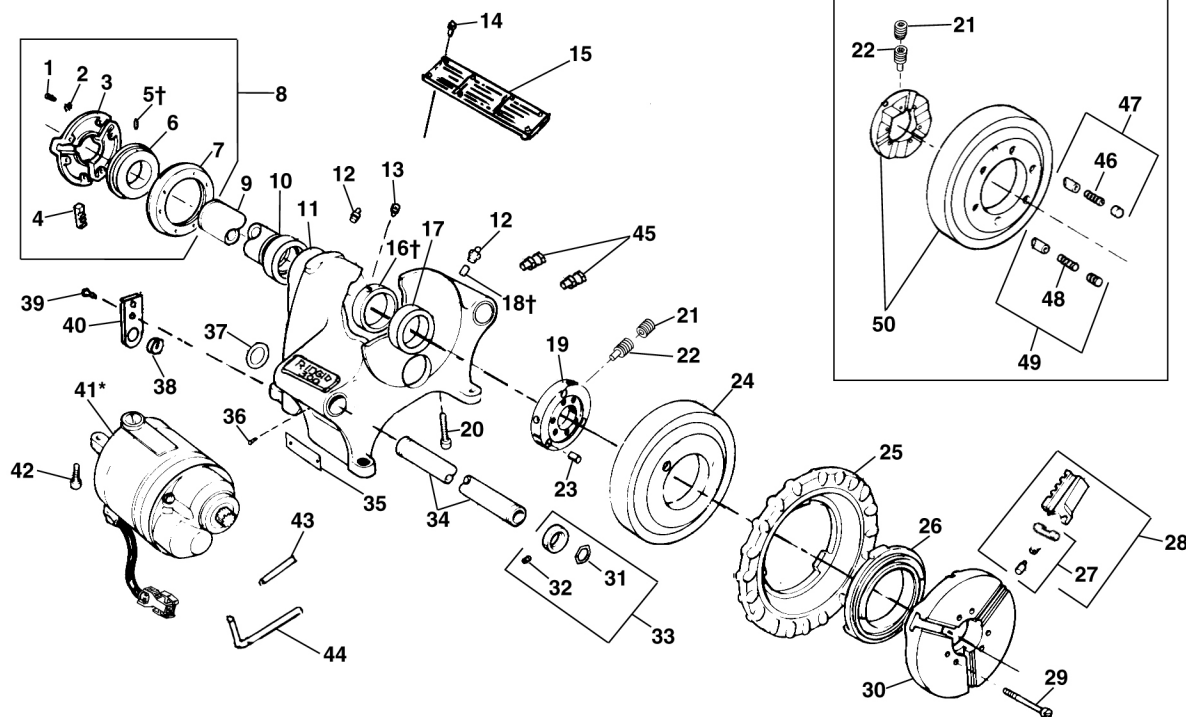


Main Components



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

For Information on Cutters, Die Heads and Reamers SEE INDEX

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
1	46790	Screw, 12 - 24 x 3/4" (6)	27	44715	Jaw Insert Set
2	40270	Lock Washer (6)		97365	Jaw Insert Set F/Coated Pipe
3	43735	Centering Head	28	44090	Chuck Jaw Set
	19346	Centering Head (Europe)	29	45295	Screw 5/16" - 18 x 2 3/4" (6)
4	46500	Rear Jaw (3)	30	43525	Cap
5†	45260	Step Pin (3)	31	44720	Snap Ring (2)
6	44095	Scroll	32	46050	Set Screw 1/4" - 18 x 1/4" (2)
7	43740	Back Plate	33	44725	Ring Assembly (2)
	19356	Back Plate (Europe)	34	44425	Support Bar (Incl. Ref. No. 37)
8	44165	Rear Centering Assembly	35	90392	FOR/OFF/REV Label
9	44100	Drive Shaft	36	45280	Screw #8 - 32 x 5/8" (2)
10	45335	Rear Bearing-Bronze	37	44525	Spring Ring (2)
11	42845	300 Body Assembly (Incl. Ref. No. 10, 11, 12, 13, 14, 15, 17, 18, 38, 39, 40)	38	46735	Cord Grommet
	19056	300A Body Assy.- Europe (Incl. Ref. No. 10, 11, 12, 13, 14, 15, 17, 18, 38, 39, 40, 43, 44, 45)	39	44735	Screw 1/4" - 20 x 5/8" (2)
	96805	300A Body Assy. (Incl. Ref. No. 10, 11, 12, 13, 14, 15, 17, 18, 38, 39, 40, 43, 44, 45)	40	45825	Strain Relief Plate
12	46860	Grease Fitting	41*	87740	3177 Motor 115V (300)
13	33785	Set Screw 5/16" - 24 x 1/4" (2)		87780	3277 Motor 230V (300)
14	85920	Pop Rivet (10)		96910	3181 Motor 115V (300A)
15	88690	Warning Plate		96975	3281 Motor 230V (300A)
16†	45345	Thrust Ring	61202	3177-CE Motor 115V (300CE)	
17	45270	Front Bearing-Bronze	61207	3277-CE Motor 230V (300CE)	
18†	45310	Split Roll Pin	61192	3181-CE Motor 115V (300A CE)	
19	30027	Drive Ring, Type II	61197	3281-CE Motor 230V (300A CE)	
20	46035	Screw 5/16" - 18 x 1 3/4"	42	46745	Screw 3/8" - 16 x 1 1/4" (2)
21	45300	Set Screw 5/16" - 24 x 1/4" (2)	43	96850	Tubing (300A)
22	45265	Set Screw 5/16" - 24 x 1/2" (3)	44	96855	Tubing (300A)
23	30022	Drive Pin, Type II (3)	45	96860	Bulkhead Union (2) (300A)
24	30017	Ring Gear, Type II	46	44310	Drive Spring (3)
25	89150	Hand Wheel	47	91552	Drive Wedge Kit
26	43540	Scroll	48	45285	Pressure Spring (3)
			49	91557	Plunger Kit
			50	91562	Conversion Kit (Includes Ref. Nos. 19-24)

* Refer to Motor Model No. for Component Parts

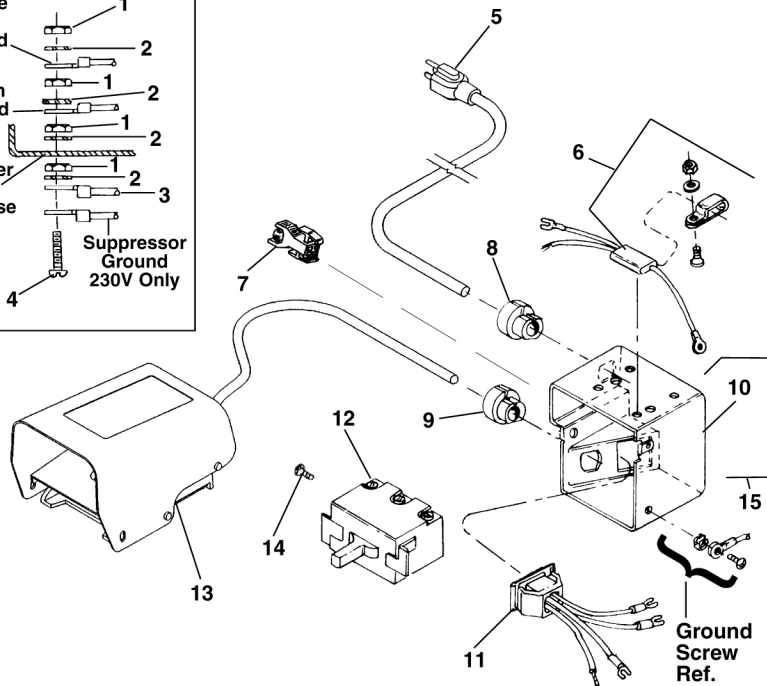
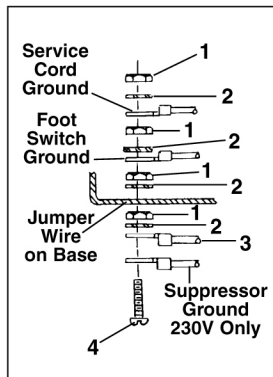
Service Notes:

†Ref. 5 Stop Pins are easily removed by pushing from inside to outside.

†Ref. 18 Before removing front bearing sleeve (Ref. No. 17), dowel pin and grease fitting must be pushed out from inside.

†Ref. 16 Position thrust ring so that offset screw holes are closer to chuck.

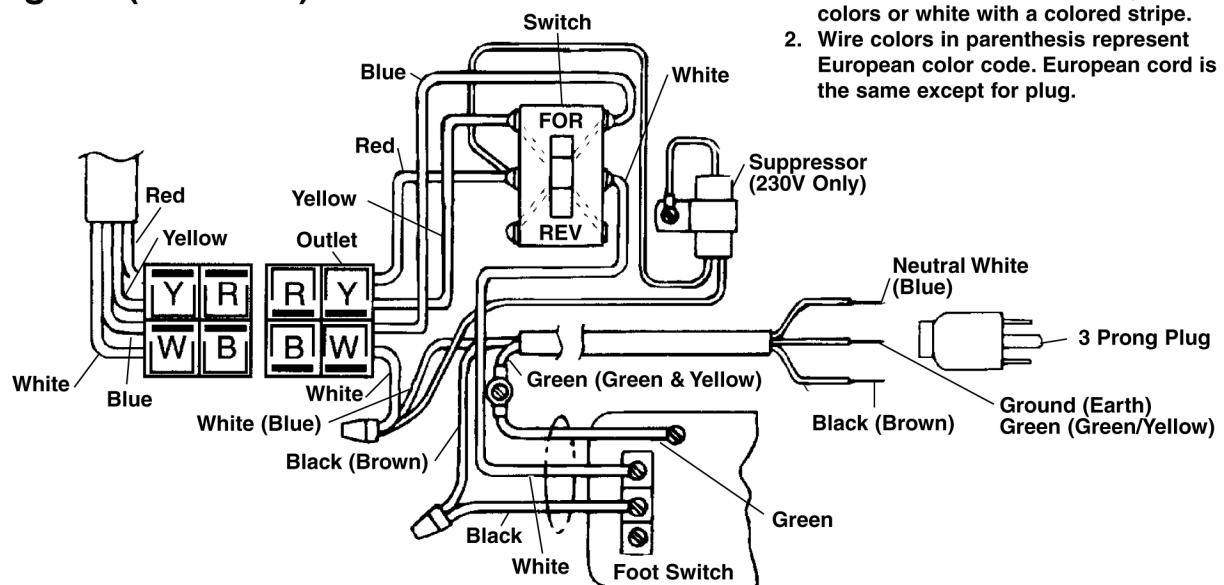
Electrical Components



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description
1	44695	Hex Nut #10 - 24 (4)
2	46985	Ext. Tooth Washer #10 (4)
3	85925	Jumper Wire
4	92455	Screw #10 - 24 x $\frac{3}{4}$ "
5	46740	Power Cord w/Plug (115V)
	46410	Power Cord w/Plug (230V)
	75045	Power Cordless Plug (230V Europe/S. Africa)
6	46320	Suppressor Kit (230V Europe)
	99170	Suppressor (230V S. Africa)
7	50552	Plug
8	46735	Cord Grommet
	46730	Cord Grommet (230V Europe/S. Africa)
9	46735	Cord Grommet
10	50612	Switch Box
11	50617	Outlet Jumper Assembly
12	44505	Switch
13	36642	B-294 Foot Switch
14	44180	Screw
15	91187	Switch Box Kit (Includes Ref. Nos. 7-11)

Wiring Diagram (115/230V)



1. **Brush and Armature Leads** may be solid colors or white with a colored stripe.
2. **Wire colors in parenthesis** represent European color code. European cord is the same except for plug.

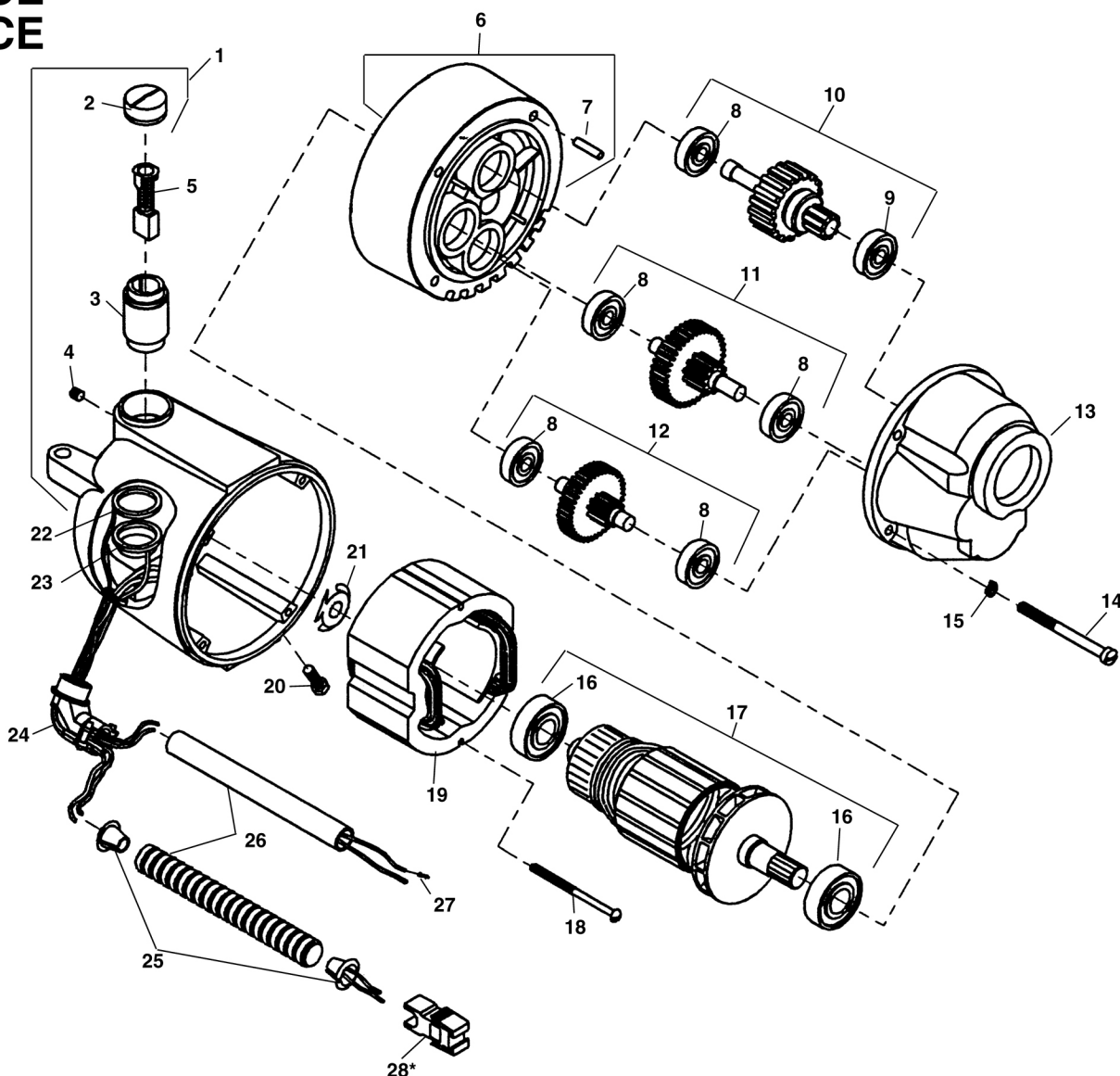
Motor Components

3177

3277

3177-CE

3277-CE



NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.

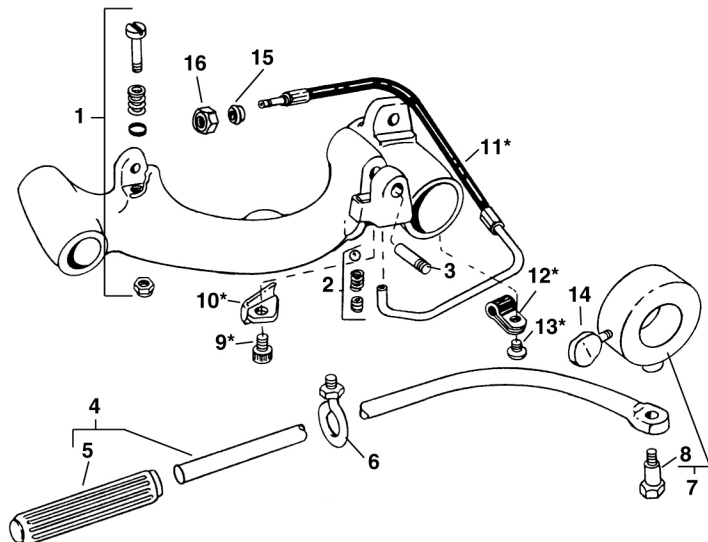
Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
†	87740	3177 Motor 115V	10	45370	Drive Gear	20	83500	Locking Screw
†	87780	3277 Motor 230V	11	44985	1st Gear Assembly	21	44580	Loading Spring
†	61202	3177-CE Motor 115V	12	45005	2nd Gear Assembly	22	86680	White Upper Lead
†	61207	3277-CE Motor 230V	13	42875	Gear Housing	23	86685	Red Lower lead
1	43160	Housing Assembly		19066	Gear Housing (Europe)	24	46900	Connector 90 Degree
2	44545	Brush Cap Set	14	45075	Screw (4)	25	46890	E-918 Insulator (2)
3	45025	Brush Holder Set	15	45150	Lock Washer	26	47407	Flexible Conduit
4	39770	Set Screw (2)	16	44565	Armature Bearing (2)		46880	Plastic Tube (CE Only)
5	44540	Brush Assembly Set	17	44010	Armature (115V)	27	88402	Wire Terminal (4) (CE Only)
6	43165	Fan Housing Assembly		44030	Armature (230V)	28*	50552	Plug (Included in Switch Box Assy. 91187)
7	45165	Dowel Pin	18	44555	Mounting Screw (2)			
8	45060	Gear Bearings (5)	19	44015	Field (115V)			
9	45315	Front Bearing		44035	Field (230V)			

No. 311 Carriage w/Lever (200, 300 Power Drive)

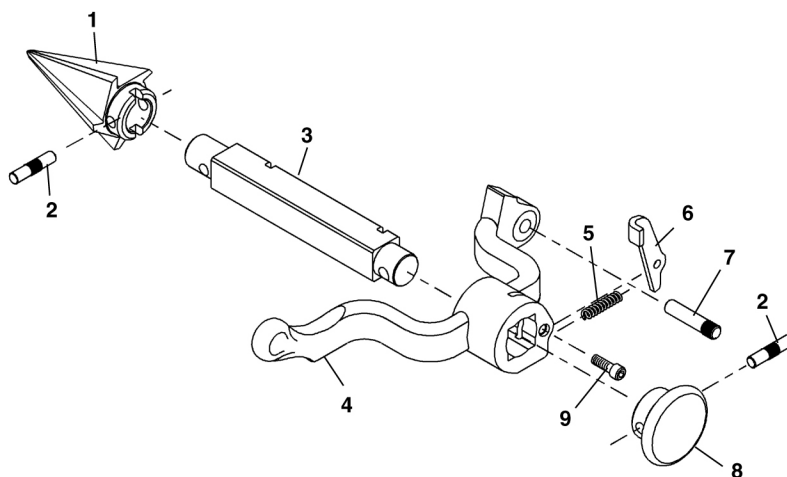
No. 311A Carriage w/Lever (300A, 304 Retrofit)

311
311A
341
360

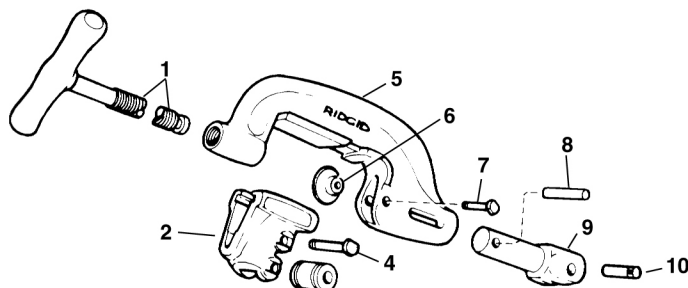
**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**



Ref. No.	Catalog No.	Description
—	68815	311 Carriage w/Lever
—	96945	311A Carriage w/Lever
—	42385	312 Lever Kit (incl. Ref. No. 4, 6, 7, 14)
1	45515	Stop Bolt Assembly
2	46810	Detente Assembly
3	47065	Reamer Hinge Pin
4	43400	Lever Arm Assembly
5	46235	Handgrip
6	46205	Eye Bolt Assembly
7	46215	Collar Assembly
8	46210	Shoulder Bolt
9	96900	Screw
10	96970	Oil Line Cover
11	96965	Hose Assembly
	19336	Hose Assembly (Europe)
12	96895	Clamp
13	96915	Screw
14	46220	Thumbscrew
15	19966	Ferrule
16	19956	Nut

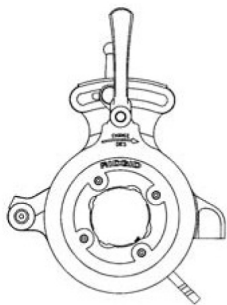
No. 341 Reamer


Ref. No.	Catalog No.	Description
—	42365	341 Reamer Complete
1	36277	Cone (R.H.)
	46660	Cone (L.H. & R.H.)
2	47155	Pin
3	43790	Reamer Bar
4	43230	Reamer Arm
5	44700	Latch Spring
6	46665	Reamer Latch
7	47065	Hinge Pin
8	46585	Reamer Knob
9	46515	Screw 1/4" - 20 x 3/4"

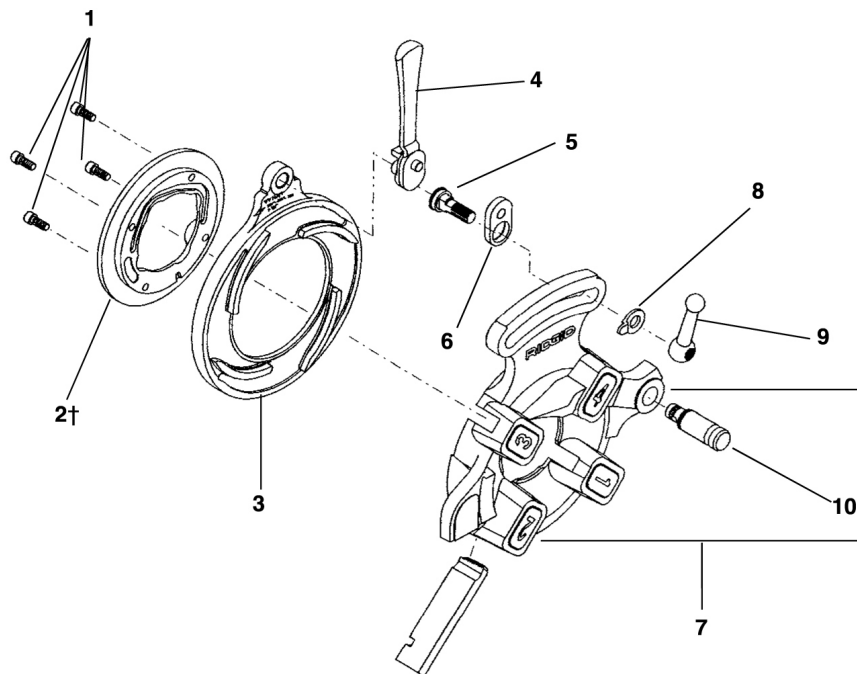
No. 360 Cutter


Ref. No.	Catalog No.	Description
—	42370	360 Cutter Complete
1	43625	Screw Handle
2	33400	Roll Housing Assembly
3	34305	Roll (2)
4	34310	Roll Pin (2)
5	43595	Cutter Frame
6	33100	Cutter Wheel Thin
	33105	Cutter Wheel H.D.
	44185	Cutter Wheel Std.
7	34780	Wheel Pin
8	45435	Retaining Pin
9	45505	Support Arm
10	45520	Pin

Service Note



†2 Retaining Ring must be oriented as shown for proper oil flow.



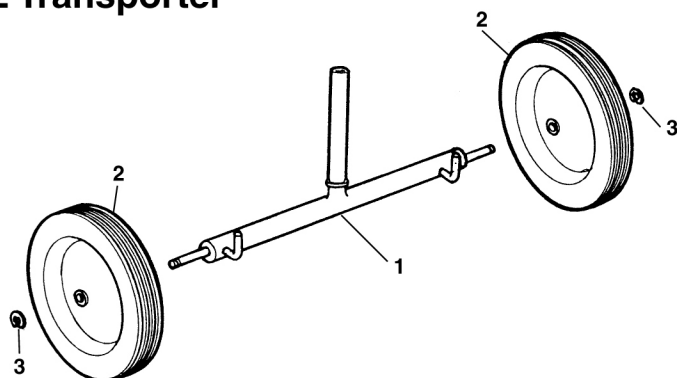
**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

Ref. No.	1	2†	3	4	5	6	7	8	9	10
Die Head & Catalog No.	Screw	Retaining Ring	Cam Plate	Throw-Out Lever	Lock Screw	Link	Head/w Post	Lever Washer	Clamp Lever	Post
811A (97065) 1/8"-2" RH NPT	32205	97020	43360	46520	39860	39950	40922	26957	39970	59832

Dies	Item#
1/2" & 3/4" HSS Universal	47765
1" to 2" HSS Universal	47770

32
1452
1206

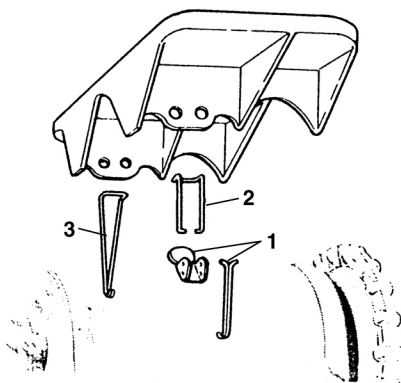
No. 32 Transporter



**NOTE: Order parts by Catalog Number only.
DO NOT order by Reference Number.**

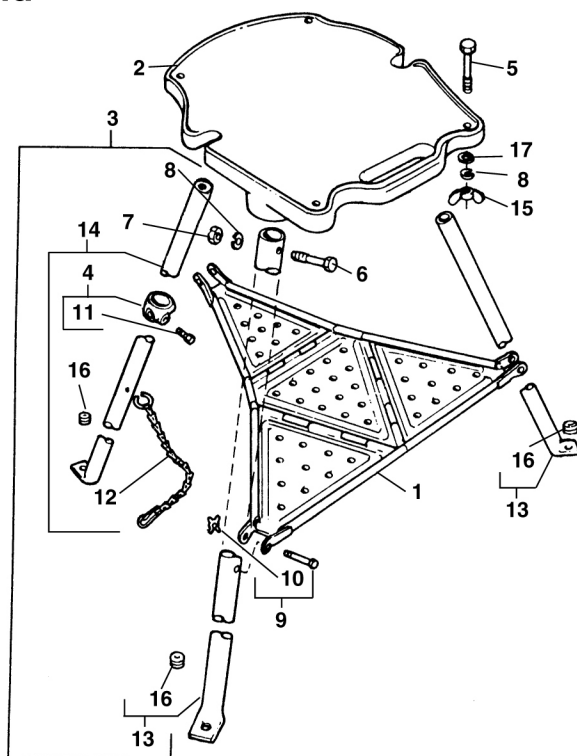
Ref. No.	Catalog No.	Description
—	42575	No. 32 Transporter
1	42590	Axle & Support Tube Assembly
2	42585	Wheel (2)
3	42580	Retaining Ring (2)

No. 1452 Clip-On Tool Tray



Ref. No.	Catalog No.	Description
—	22638	No. 1452 Tool Tray
1	45535	Hook & Lever Assembly
2	45540	Top Hook
3	45545	Side Hook
4	78367	Warning Decal (Not Shown)

No. 1206 Stand



Ref. No.	Catalog No.	Description
—	42360	1206 Stand Complete
—	83540	1206 Stand Export
1	43475	B-547 Tool Tray
2	42870	B-1058 Base
3	42990	B-1983-X Tray & Leg Assembly
4	41235	D-488-X Tray Support
5	46670	E-867 Bolt $\frac{3}{8}$ " - 16 x 2" (4)
6	46675	E-868 Bolt $\frac{3}{8}$ " - 16 x $2\frac{3}{4}$ " (3)
7	44225	E-1094 Nut $\frac{3}{8}$ " - 16 (3)
8	40930	E-1095 Lock Washer $\frac{3}{8}$ " (7)
9	41265	E-1375-X Pin w/Washer (1 $\frac{1}{8}$ " Long)
10	89720	E-10396-X Pin w/Washer (1 $\frac{5}{8}$ " Long)
11	41270	E-1377 X-Washer (6)
12	41245	E-1380 Set Screw $\frac{3}{8}$ " - 16 x 1"
13	40945	E-1444-X Chain Assembly
14	45325	E-1336-X Front Leg (2)
15	45330	E-3237-X Rear Leg
16	45385	E-3328 Wing Nut $\frac{3}{8}$ " - 16 (4)
17	40940	F-532 Grommet (3)
17	44230	E-1096 Washer $\frac{3}{8}$ " (4)