

GR6 MANUAL ROLL GROOVER



Description:

The GR6 portable roll groover can be used in the air or with a power drive. The GR6 is a portable machine designed for small-volume grooving tasks on the job site. It is not suitable for large-volume grooving in the factory.

Note: When used correctly, the GR6 should be able to groove pipe that meets AWWA standards. The grooves produced by this roll groove machine can only be used for clamp connections. When attempting any installation method, carefully weigh various factors of the application environment, including chemicals, operating temperature, etc.

Specification:

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| Pipe diameter----- | 1-1/4"-6" (Sch10-Sch40) for steel pipe, aluminum, and PVC 1-1/4"-6" (Sch10) and 1-1/4"-2" (Sch 40) for stainless steel |
| Hook diameter adjustment----- | Adjustment nut and groove depth adjustment block |
| Adjustment method----- | Manual adjustment of feed screw with crank wrench |
| Power drive method----- | 300 power drive machine (38RPM and 57 RPM only) |
| Weight----- | 27lbs. |

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| System No. | | Location | | Spec Section | | Paragraph | |
| Submitted By | | Date | | Approved | | Date | |