

PT® ECONOMY ROLL GROOVERS



Roll Grooving attachments designed to chuck into 300 Power Drives

1-1/4" to 12" overall pipe capacity with interchangeable roller and shaft sets

- 1-1/4" to 3" Schedule 40
- up to 12" Schedule 10

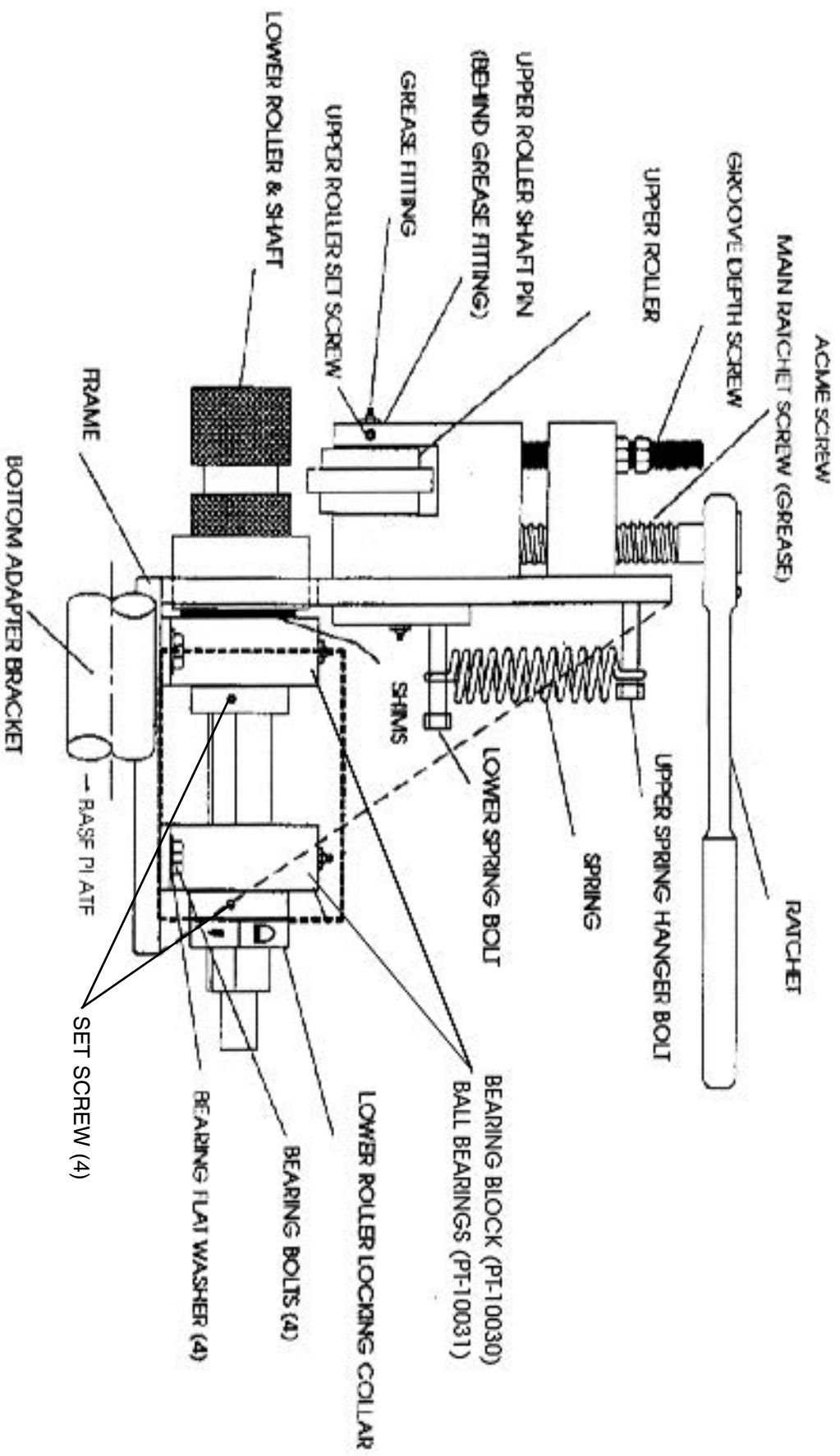
- Roller/shaft sets:
- 1-1/4" to 1-1/2" Roller & Shaft Set
 - 2" to 6" Roller & Shaft Set
 - 8" to 12" Roller & Shaft Set



3309101	1-1/4"-6" (1-1/4" to 3" sch 40, 1-1/4" to 6" sch 10)
3309102	8" to 12" (sch 10) pipe
3309103	2"-12" (2" to 3" sch 40, 2" to 12" sch 10) pipe
3309103A	1-1/4"-12" (1-1/4" to 3" sch 40, 1-1/4" to 12" sch 10) pipe



System No.		Location		Spec Section		Paragraph	
Submitted By		Date		Approved		Date	



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PARTS LIST



3309100A	ROLL GROOVER SHAFT 2"-6"
3309100B	ROLL GROOVER ROLLER&SHAFT SET 2"-6"
3309100C	ROLL GROOVER UPPER ROLLER 2"-6"
3309100D	ROLL GROOVER SHAFT 1-1/4"-1-1/2"
3309100E	ROLL GROOVER ROLLER & SHAFT SET 1-1/4"-1-1/2"
3309101	ROLL GROOVER 1-1/4"-6" (4-6" sch20)(1-1/4 to 3" sch40)
3309101A	ROLL GROOVER SHAFT 1-1/4"-6"
3309101B	ROLL GROOVER ROLLER & SHAFT SET 1-1/4"-6"
3309101C	ROLL GROOVER UPPER ROLLER 1-1/4" - 6"
3309102	ROLL GROOVER (8"-12" sch 20)
3309102A	ROLL GROOVER SHAFT 8"-12" (sch 20)
3309102B	ROLL GROOVER ROLLER & SHAFT SET 8 - 12"(sch 20)
3309102C	ROLL GROOVER UPPER ROLLER 8-12"
3309103	ROLL GROOVER 2" to 12" (sch 40 to 6") (8"-12"sch 20)
3309103A	ROLL GROOVER 1-1/4-12" (sch 40 to 3") (4-12" sch 20)
3309104	ROLL GROOVER BOTTOM SHAFT FOR USE WITH 535
3309105	ROLL GROOVER METAL CARRYING BOX
3309106	ROLL GROOVER WRENCH
3309108	ROLL GROOVER MAIN SPRING
3309109	ROLL GROOVER UPPER SPRING HANGER BOLT
3309110	ROLL GROOVER GREASE FITTING
3309111	ROLL GROOVER UPPER ROLLER SET SCREW
3309112	ROLL GROOVER SHEAR PIN
3309113	ROLL GROOVER MAIN RATCHET SCREW
3309114	ROLL GROOVER PILLOW BLOCK ASSY W/BEARINGS
3309115	ROLL GROOVER LOWER ROLLER LOCKING COLLAR
3309116	ROLL GROOVER UPPER ROLLER SHAFT PIN
3309117	ROLL GROOVER DEPTH ADJUSTMENT SCREW

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