

WEDGE EXPANSION ANCHOR



Product Description

Fully threaded, torque-controlled, wedge expansion anchor which is designed for consistent performance in cracked and uncracked concrete.

Suitable basematerials include normal-weight concrete, sand-lightweight concrete, concrete over steel deck, andgrouted concrete masonry.

The anchor is manufactured with a zinc plated carbon steel body and expansion clip for premium performance. Nut and washer are included.



General Applications and Uses

- Structural connections, i.e., beam and column anchorage
- Safety-related attachments
- Interior applications / low level corrosion environment
- Tension zone applications, i.e., cable trays and strut, pipe supports, fire sprinklers
- Seismic and wind loading

Features And Benefits

- Consistent performance in high and low strength concrete
- Nominal drill bit size is the same as the anchor diameter
- Anchor can be installed through standard fixture holes
- Length ID code and identifying marking stamped on head of each anchor
- Anchor design allows for follow-up expansion after setting under tensile loading

Approvals And Listings

- International Code Council, Evaluation Service (ICC-ES), ESR-2818 for concrete Codecompliant with the 2015 IBC, 2015 IRC, 2012 IBC, 2012 IRC, 2009 IBC, 2009 IRC, 2006 IBC and 2006 IRC.
- International Code Council, Evaluation Service (ICC-ES), ESR-2966 for masonry Code compliant with the 2012 IBC, 2012 IRC, 2009 IBC, 2009 IRC, 2006 IBC, and 2006 IRC.
- Tested in accordance with ACI 355.2/ASTM E 488 and ICC-ES AC193 for use in structural concrete under the design provisions of ACI 318 (Strength Design method using Appendix D)
- Evaluated and qualified by an accredited independent testing laboratory for recognition in cracked and uncracked concrete including seismic and wind loading (Category 1 anchors)
- Tested in accordance with ICC-ES AC01 for use in Masonry
- Underwriters Laboratories (UL Listed) - File No. EX1289. See listing for sizes.

Material Specifications

Anchor Body:	Medium carbon steel
Hex nut:	Carbon steel, ASTM A 563, Grade A
Washer	Carbon Steel, ASTM F 844; meets dimensional requirements of ANSI B18.22.2. Type A Plain
Expansion wedge (clip)	Carbon Steel
Plating	Zinc plating according to ASTM B 633, SC1 Type III (Fe/Zn 5). Minimum plating requirements for Mild Service Condition.

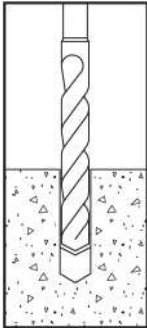
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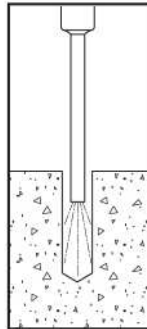


Installation Instructions

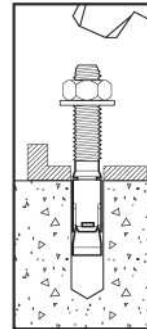
Step 1
Using the proper drill bit size, drill a hole into the base material to the required depth. The tolerances of the drill bit used should meet the requirements of ANSI Standard B212.15.



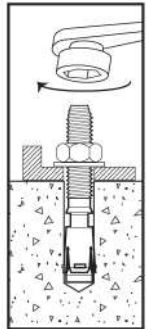
Step 2
Remove dust and debris from the hole, using a hand pump, compressed air or a vacuum to remove loose particles left from drilling.



Step 3
Position the washer on the anchor and thread on the nut. If installing through a fixture, drive the anchor through the fixture into the hole. Be sure the anchor is driven to the minimum required embedment depth.



Step 4
Tighten the anchor with a torque wrench by applying the required installation torque. Note: The threaded stud will draw up during tightening of the nut; the expansion wedge (clip) remains in original position.



Installation Specifications

Anchor Property/ Setting Information	Notation	Units	Nominal Anchor Diameter							
			1/4	3/8	1/2	5/8	3/4	7/8	1	1-1/4
Anchor diameter	d_o	in. (mm)	0.250 (6.4)	0.375 (9.5)	0.500 (12.7)	0.625 (15.9)	0.750 (19.1)	0.875 (22.2)	1.000 (25.4)	1.250 (31.8)
Minimum diameter of hole clearance in fixture	d_h	in. (mm)	5/16 (7.5)	7/16 (11.1)	9/16 (14.3)	11/16 (17.5)	13/16 (20.6)	1 (25.4)	1-1/8 (28.6)	1-3/8 (34.9)
Nominal drill bit diameter	d_{bit}	in.	1/4" ANSI	3/8" ANSI	1/2" ANSI	5/8" ANSI	3/4" ANSI	7/8" ANSI	1" ANSI	1-1/4" ANSI
Minimum nominal embedment depth	h_{nom}	in. (mm)	1-1/8 (29)	1-5/8 (41)	2-1/4 (57)	2-3/4 (70)	3-3/8 (86)	4-1/2 (114)	4-1/2 (114)	6-1/2 (165)
Minimum hole depth	h_o	in. (mm)	1-1/4 (48)	1-3/4 (44)	2-1/2 (64)	3-1/8 (79)	3-5/8 (92)	4-7/8 (122)	4-7/8 (122)	7-1/4 (184)
Installation torque	T_{inst}	ft.-lbf. (N-m)	4 (5)	20 (27)	40 (54)	80 (108)	110 (149)	175 (237)	225 (305)	375 (508)
Torque wrench/ socket size	-	in.	7/16	9/16	3/4	15/16	1-1/8	1-5/16	1-1/2	1-7/8
Nut height	-	In.	7/32	21/64	7/16	35/64	41/64	3/4	55/64	1-1/16

For SI: 1 inch = 25.4 mm, 1 ft-lbf = 1.356 N-m.
 1. The minimum base material thickness should be $1.5h_{nom}$ or 3", whichever is greater.
 2. See Performance Data in Concrete for additional embedment depths.

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Ultimate Load Capacities in Normal-Weight Concrete

Nominal Anchor Diameter in.	Minimum Embedment Depth in. (mm)	Minimum Concrete Compressive Strength							
		f'c = 2,500 psi (17.3 MPa)		f'c = 3,000 psi (20.7 MPa)		f'c = 4,000 psi (27.6 MPa)		f'c = 6,000 psi (41.4 MPa)	
		Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)	Tension lbs. (kN)	Shear lbs. (kN)
1/4	1-1/8 (28)	-	-	1,435 (6.4)	1,255 (5.6)	1,660 (7.4)	1,255 (5.6)	-	-
	1-3/4 (44)	2,775 (12.4)	1,255 (5.6)	2,775 (12.4)	1,255 (5.6)	2,775 (12.4)	1,255 (5.6)	2,775 (12.4)	1,255 (5.6)
3/8	1-5/8 (41)	-	-	2,685 (12)	2,540 (11.3)	3,100 (13.8)	2,540 (11.3)	-	-
	2-3/8 (60)	3,485 (15.5)	2,540 (11.3)	3,815 (17)	2,540 (11.3)	4,410 (19.6)	2,540 (11.3)	5,400 (24)	2,540 (11.3)
1/2	2-1/4 (57)	-	-	4,155 (18.5)	4,195 (18.7)	4,800 (21.4)	4,195 (18.7)	-	-
	2-1/2 (64)	3,910 (17.4)	4,195 (18.7)	4,285 (19.1)	4,195 (18.7)	4,950 (22)	4,195 (18.7)	6,060 (27)	4,195 (18.7)
	3-3/4 (95)	7,955 (35.4)	4,195 (18.7)	8,715 (38.8)	4,195 (18.7)	10,065 (44.8)	4,195 (18.7)	12,325 (54.8)	4,195 (18.7)
5/8	2-3/4 (70)	-	-	5,440 (24.3)	6,815 (30.3)	6,285 (28)	6,815 (30.3)	-	-
	3-3/8 (86)	6,625 (29.5)	6,815 (30.3)	7,260 (32.3)	6,815 (30.3)	8,380 (37.3)	6,815 (30.3)	10,265 (45.7)	6,815 (30.3)
	4-5/8 (117)	11,260 (50.1)	6,815 (30.3)	12,335 (54.9)	6,815 (30.3)	14,245 (63.4)	6,815 (30.3)	14,465 (65.7)	6,815 (30.3)
3/4	3-3/8 (86)	-	-	7,860 (32.2)	12,580 (56.0)	9,075 (40.5)	12,580 (56.0)	-	-
	4 (102)	9,530 (42.4)	12,580 (56.0)	10,440 (46.5)	12,580 (56.0)	12,060 (53.6)	12,580 (56.0)	14,770 (65.7)	12,580 (56.0)
	5-5/8 (143)	17,670 (78.6)	12,580 (56.0)	19,355 (86.1)	12,580 (56.0)	22,350 (99.4)	12,580 (56.0)	25,065 (111.5)	12,580 (56.0)
7/8	3-7/8 (98)	-	-	10,005 (44.5)	11,690 (52.0)	11,555 (51.4)	11,690 (52.0)	-	-
	4-1/2 (114)	11,320 (50.4)	11,690 (52.0)	12,405 (55.2)	11,690 (52.0)	15,125 (67.3)	11,690 (52.0)	19,470 (86.6)	11,690 (52.0)
1	4-1/2 (114)	-	-	13,580 (60.4)	21,155 (94.1)	15,680 (69.7)	21,155 (94.1)	-	-
	5-1/2 (140)	16,535 (73.6)	21,155 (94.1)	18,115 (80.6)	21,155 (94.1)	20,915 (93)	21,155 (94.1)	25,615 (114)	21,155 (94.1)
	8 (203)	-	-	21,530 (95.8)	21,155 (94.1)	24,865 (110.6)	21,155 (94.1)	-	-
1-1/4	5-1/2 (140)	-	-	20,275 (90.9)	29,105 (129.4)	23,410 (105.0)	29,105 (129.4)	-	-
	6-1/2 (165)	22,485 (100.0)	29,105 (129.4)	24,630 (109.6)	29,105 (129.4)	28,440 (126.5)	29,105 (129.4)	37,360 (166.2)	29,105 (129.4)

1. Tabulated load values are for anchors installed in uncracked concrete with no edge or spacing considerations. Concrete compressive strength must be at the specified minimum at the time of installation.
2. Ultimate load capacities must be reduced by a minimum safety factor of 4.0 or greater to determine allowable working loads.

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